Technical Information Adhesin A 3232 HL



Type of adhesive emulsion-based adhesive containing plasticizer

Field of application Bookbinding

Perfect binding on binding machines with or without drying station.

Product specification Test Method

Viscosity 22.000 <u>+</u> 4.000 mPa.s Brookfield, RVT, 6/20/23

ISO 2555

pH-value 4,0 <u>+</u> 1,0 ISO 976

Product Properties

Film transparent, elastic

Processing

Application by means of rollers

Most suitable working temperature 18 - 25 ℃.

Dilution Adhesin A 3232 HL can be diluted with cold water if required.

Cleaning Uncured adhesive residues as well as dried adhesive films can easily be removed

with water. Wetting agents increase the cleaning process.

Disposal see Safety Data Sheet

Protective Measures see Safety Data Sheet

Storage Conditions Shelf Life

In closed original packaging 6 months from date of production. Optimum storage temperature: 15 - 25 °C, protect from frost.

Close containers thoroughly after use.

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.

Düsseldorf, July 2001

Van Asperen Kleefstoffen B.V. Vaartweg 106 8243 PP Lelystad

Tel: +31 (0) 320-260261 Fax: +31 (0) 320-260050 Email: info@van-asperen.nl www.van-asperen.nl



A3232HLe.doc Page 1 Status: 07/2001